





President
Albert J. Shih, PhD, FSME
University of Michigan
Ann Arbor, Michigan



President-Elect Lihui Wang, PhD, FSME, PE KTH Royal Institute of Technology Stockholm



Secretary Brigid A. Mullany, PhD
University of North Carolina at Charlotte
Charlotte, North Carolina



Scientific Committee Chair Livan Fratini, PhD University of Palermo Palermo, Italy



Scientific Committee Chair-Elect Ihab Ragai, PhD, PE Penn State Behrend Erie, Pennsylvania



Past President
Hitomi Yamaguchi Greenslet,
Dr. Eng., FSME
University of Florida
Gainesville, Florida



Second Past President Bryan G. Dods, FSME
Oerlikon AM
Huntersville, North Carolina

Directors



Jeffrey A. Abell, PhD, FSME, PE General Motors Warren, Michigan



Joseph J. Budzinski DePuy Synthes Joint Reconstruction Raynham, Massachusetts



KC Morris, PhD National Institute of Standards and Technology Gaithersburg, Maryland



Shawn P. Moylan, PhD
National Institute of Standards
and Technology
Gaithersburg, Maryland



Brian K. Paul, PhD, FSME Oregon State University Corvallis, Oregon

Ex-Officio



Robert W. Ivester, PhD, FSME National Institute of Standards and Technology Gaithersburg, Maryland

Thank you to the outgoing NAMRI | SME Board of Directors for their longtime dedication and service.

2019-20 NAMRI | SME Board of Directors



Second Past President





Dods is general manager of AM Services at Oerlikon AM in Huntersville, North Carolina, near Charlotte, where he oversees the company's new state-of-the-art production facility. Dods is responsible for Oerlikon AM's U.S. component production operations and coordination with European facilities. Since joining Oerlikon in June 2019, he has been focusing on building stronger relationships with customers and reaching out to interested parties. Prior to Oerlikon, Dods worked in a variety of manufacturing consultancy roles at his own firms and others. Dods first began working with additive manufacturing in the early 2000s while employed at Boeing in St. Louis. He spent more than 10 years in the aerospace industry, working for McDonnell Douglas/Boeing, later working as an executive for GE Power in South Carolina for several years. Dods is named on 12 manufacturing patents and applications with eight in additive manufacturing. He holds a bachelor's degree in metallurgy, mechanics and materials science from Michigan State University, a master's degree in materials engineering from Washington University in St. Louis, an MBA from Washington University in St. Louis, and most recently, a bachelor's degree in mathematics from Indiana University East. Dods was elected to the 2017 SME College of Fellows and is the recipient of the 2013 M. Eugene Merchant Manufacturing Medal of ASME/SME for influence and responsibility for improving the productivity and efficiency of manufacturing operations.



Thank you to the outgoing

NAMRI | SME Board of Directors

for their longtime dedication and service.

2019-20 NAMRI | SME Board of Directors



Director

Shawn P. Moylan, PhD
Project Leader and Mechanical Engineer
in Additive Manufacturing
National Institute of Standards and Technology
Gaithersburg, Maryland

Moylan is a mechanical engineer at the National Institute of Standards and Technology with technical and policy experience in advanced manufacturing. He gained policy experience as a fellow in the office of U.S. Senator Gary Peters and as a detailee in the Advanced Manufacturing National Program Office. Moylan's technical experience comes from years as a project leader for multiple additive manufacturing and smart machine tool projects in NIST's Engineering Laboratory. His research has focused on developing test methods and reference data to reduce the high costs associated with qualifying machines and components for aerospace, medical and other applications. Moylan is a leader in the advanced manufacturing community, having served as chair, Executive Committee for ASME Manufacturing Engineering Division; co-chair, Technology Roadmap Advisory Group for America Makes - the National Additive Manufacturing Innovation Institute; vice-chair, Subcommittee on Test Methods in ASTM International Committee F42 on Additive Manufacturing Technologies; and other volunteer positions.



2019-20 NAMRI | SME Board of Directors



Director

Brian K. Paul, PhD, FSME
Professor, Manufacturing Engineering
Oregon State University
Corvallis, Oregon



Paul is a professor of manufacturing engineering at Oregon State University where he teaches manufacturing process design and performs experimental and computational studies in materials joining, thin-film deposition and hybrid additive manufacturing. His collaborative publications on the scale-up of nanomaterial synthesis and deposition are on SME's former Innovations That Could Change the Way You Manufacture watch list. Paul has authored more than 110 refereed publications, received 12 U.S. patents (six licensed) and helped 15 companies advance micro and nanotechnologies toward the marketplace, four formed from work with his graduate students. Several of his joint patents established the core for a spin-out, which, in 2010 received the largest first-round venture capital funding in the history of Oregon. In 2013, Paul was invited to serve as the assistant director of technology within President Obama's Advanced Manufacturing National Program Office, to help devise a federal strategy to overcome industry impediments to manufacturing innovation, now known as Manufacturing USA. After his return to OSU, Paul helped establish the Rapid Advancement of Process Intensification Deployment (RAPID) Manufacturing Institute within Manufacturing USA where he is lead of the module manufacturing technology focus area. Paul is a fellow of SME and ASME.

Cangratulations to our incoming NAMRI | SME Board of Directors on being elected to serve for a three-year term.

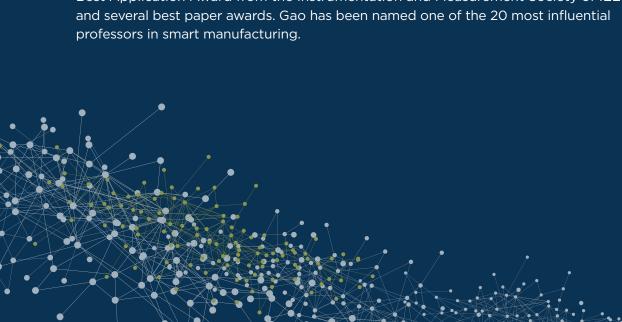
2020-21 NAMRI | SME Board of Directors



Director

Robert X. Gao, PhD, FSME
Cady Staley Professor and Department Chair
Department of Mechanical and Aerospace Engineering
Case Western Reserve University
Cleveland

Gao is the Cady Staley professor of engineering and department chair of Mechanical and Aerospace Engineering at Case Western Reserve University in Cleveland. His research is in the areas of multiphysics sensing, multiresolution signal processing, machine learning and wireless communication for improving the observability of dynamical systems such as manufacturing equipment and processes. Gao has authored or co-authored more than 170 peer-reviewed journal articles, two books, several book chapters and holds 12 patents. Currently, he serves as a senior editor for the "IEEE/ASME Transactions on Mechatronics." Gao is a fellow of the American Society of Mechanical Engineers, SME, CIRP (International Academy for Production Engineering) and the Institute of Electrical and Electronics Engineers. He is a recipient of several professional honors, including the Eli Whitney Productivity Award from SME, the Blackall Machine Tool and Gage Award from ASME, the Technical Award and Best Application Award from the Instrumentation and Measurement Society of IEEE and several best paper awards. Gao has been named one of the 20 most influential professors in smart manufacturing.





Congratulations to our incoming NAMRI | SME Board of Directors on being elected to serve for a three-year term.

2020-21 NAMRI | SME Board of Directors



Director



Dale R. Lombardo

Principal Engineer, Manufacturing Technology

GE Aviation Niskayuna, New York

Lombardo leads a diverse team of manufacturing technologists working across GE Aviation's broad process and product portfolio. His team links materials to design to customers through a variety of special processes used in the manufacture of jet engines. Lombardo's group manages the processes' technical and quality requirements via a distributed team of hundreds of experts and practitioners across engineering and manufacturing. His team is a key part of how GE Aviation maintains high-quality standards while also leaning forward into novel special processes and process control strategies. Lombardo graduated from Rensselaer Polytechnic Institute with both a bachelor's degree and a master's degree in mechanical engineering with a specialization in mechatronics and controls. He has worked in a variety of manufacturing technology roles for GE including Global Research, GE Power and GE Aviation. Lombardo's personal technical background is in machining, monitoring, surface treatment (peening) and surface finishing. He has represented himself and GE on industry task groups (Nadcap), standards boards (ASME B46.1), and various panels and paper review processes including NAMRI | SME and CIRP. Lombardo holds multiple patents in a broad array of manufacturing-related disciplines. He is also a volunteer and mentor in his local school district and supports STEM activities from elementary through graduate-level programs locally.

Congratulations to our incoming NAMRI | SME Board of Directors on being elected to serve for a three-year term.

2020-21 NAMRI | SME Board of Directors

Knoxville, Tennessee



Tony L. Schmitz, PhD, FSME

Professor, Mechanical, Aerospace, and Biomedical
University of Tennessee

Schmitz received his bachelor's degree in mechanical engineering from Temple University in 1993, his master's degree in mechanical engineering from the University of Florida in 1996 and his doctorate in mechanical engineering from the University of Florida in 1999. Schmitz completed a postdoctoral appointment at the National Institute of Standards and Technology and was then employed as a mechanical engineer from 1999-2002. His professional recognitions include: 2019 SME Frederick W. Taylor Research Medal; 2019 UNC Board of Governors Award for Teaching; 2019 Best Presentation ASPE Annual Meeting; 2019 NAMRI | SME Outstanding Paper (NAMRC 47); 2018 51st Annual Bank of America Award for Teaching Excellence; 2017 NAMRI | SME David Dornfeld Manufacturing Vision Award; 2016 SME College of Fellows; 2013 UNC Charlotte College of Engineering; 2013 Undergraduate Award for Teaching Excellence; 2012 Temple University Alumni Fellow; 2011 Sports Emmy Award (NBC Learn) for the Science of NFL Football Video Series; 2010 NAMRI | SME Outstanding Paper (NAMRC 38); 2009 UF MAE Teacher of the Year; 2005 SME Outstanding Young Manufacturing Engineer Award; 2004 Journal of Tribology Best Paper Award; 2003 Office of Naval Research Young Investigator Award; 2003 National Science Foundation CAREER Award; 1999 Measurement Science and Technology Highly Commended Article; 1999 NIST National Research Council Postdoctoral Research Associateship); 1999 Temple University Gallery of Success Inductee; 1998 Department of Energy/National Academy of Engineering Integrated Manufacturing Predoctoral Fellowship; and 1994 National Science Foundation Graduate Traineeship. Schmitz also serves as an associate editor for ASME's "Journal of Manufacturing Science and Engineering."





2018-20 NAMRI | SME Scientific Committee



Chair L. FratiniUniversity of Palermo



Chair-Elect
I. Ragai
Penn State Behrend



Advisor (Past Chair)
L. Wang
KTH Royal Institute
of Technology

Track 1

Manufacturing Systems -General Submission

Track Chair: X. Xu

Track Co-Chairs:

L. Mears, R. Zhong

Members: T. AlGeddawy,

G. Guo, J. Kong, D. Wu,

T. Wuest, F. Zhao

Track 2

Manufacturing Processes - General Submission

Track Chair: S. Bruschi

Track Co-Chairs:

Y. Guo, G. Ngaile

Members: B. Kinsey, D.

Sagapuram, S. Schmid,

B. Wu. M. Strano. G. Daehn.

E. Tekkaya, T. Welo,

R. Malhotra, R. Shirwaiker

Track 3

Material Removal

Track Chair: I. Ragai

Track Co-Chairs:

M. Vogler, J. Ma

Members: M. Annoni, S. Lei,

T. Schmitz, B. Linke,

C. Saldana, W. Cong,

C. Nath, B. Mullany,

J. Muhammad

Track 4

Additive Manufacturing

Track Chair: J. Dong

Track Co-Chairs:

Y. Huang, K. Chou

Members: A. Elwany, Y. Chen, Y. Pan, M. Sundaram, B. Tai,

C. Xu, J. Yin, A. Zadpoor,

X. Zheng, I. Fidan,

H. Qin, S. Moylan

Track 5

Smart Manufacturing – Processes, Systems and Integration

Track Chair: R. Gao

Track Co-Chairs: R. Landers,

Z.J. Pei

Members: Z. Fan,

T. Hedberg, S. Liu, C.H. Shao,

X. Wang, P. Wang, G. Wiens,

A. Wally, P. Wally, G. W

Q. Chang, D. Bristow, S. Mishra, X. Zhao, X. Chen, C.

Okwudire, H. Qin, D. Hoelzle

Track 6

Industrial Applications and Manufacturing Education

Track Chair: H.Y. Greenslet

Track Co-Chairs:

W. Cai, A. Shih

Members: S. Min, J. Samuel, B. Paul, C. Guo, D. Lombardo,

J. Budzinski, J. Abell





The **NAMRC 48 Outstanding Paper Award** recognizes both the engineering value and industrial relevance of publications presented at NAMRC. The 2020 finalists were selected representing the top papers in two categories — manufacturing systems and processes.

Manufacturing Systems

NAMRC-164

"Transferable Two-stream Convolutional Neural Network for Human Action Recognition"

Qianqian Xiong, Jianjing Zhang, Peng Wang, Dongdong Liu and **Robert Gao**, Case Western Reserve University, Cleveland

Manufacturing Processes

NAMRC-63

"Cutting force model of power skiving of internal gear"

Hideaki Onozuka and **Fuminao Tayama**, Hitachi Automotive Systems Ltd., Kanagawa, Japan

Yu Huang and Masatomo Inui, Ibaraki University, Ibaraki, Japan

NAMRC-125

"A new model for predicting the thickness of intermetallic compounds in friction stir welding"

Farhang Momeni and Jun Ni, University of Michigan, Ann Arbor, Michigan

NAMRC 48 Outstanding Reviewers

Fuda Ning, State University of New York at Binghamton, Binghamton, New York **Maxwell Praniewicz,** Georgia Institute of Technology, Atlanta **Shanshan Zhang,** University of Louisville, Louisville, Kentucky





"Error Compensation and Accuracy Improvements in 5-axis machine tools using the global offset method"

The GM COMP system and method were invented and developed with the sole purpose of performing global offset compensation in the multiaxis machine tools. Sheri Kurgin, PhD, and Jie Gu, PhD, are the leaders in the development and implementation of the CNC offset method. Kurgin and Gu developed a set of systematic methods for estimating the machine tool variation based on CMM errors and performing a global and local compensation directly in the controller and successfully applied the method to automotive machining with significant economic benefits. Three technical papers were presented at the 2015, 2016 and 2017 NAMRC events to describe the concept and highlight some of the major technical challenges. The COMP system is integrated in all the new machine tools in production for more than eight years.

The patented and commercialized innovative COMP system and method enables calculating and implementing global and local compensation for multiaxis computer-controlled manufacturing systems as opposed to traditional methods. Benefits are better part quality, quality consistency, (>3%) improved productivity and enhanced product/process flexibility.

Award Winners

- **Sheri K. Kurgin**, PhD, Senior Manufacturing Engineer, General Motors, Macomb, Michigan
- Jie Gu, PhD, Senior Project Engineer, General Motors, Pontiac, Michigan

Nominated by

 John S. Agapiou, PhD, FSME, Technical Fellow, General Motors, R&D Center, Warren, Michigan



SME JOURNALS RECOGNITIONS

SME would like to recognize the following individuals for their service, diligence and oversight in reviewing and editing the submissions for its three peer-reviewed journals.



Manufacturing Letters

Editor-in-Chief

L. Mears Clemson University

Associate Editors

H. Ahuett-GarzaTecnológico de Monterrey

E. Brousseau Cardiff University

H. Ding University of lowa

R. Harik University of South Carolina

M. Helu NIST T. Kurfess

Oak Ridge National Lab

JIIi

Pennsylvania State University

B. Linke

University of California Davis

R. Malhotra

Rutgers, The State University of New Jersey

A. Nee

National University of Singapore

S. Ong*

National University of Singapore

G. Tosello*

Technical University of Denmark

P. Wiederkehr

Technische Universität

*Outgoing associate editors

Editorial Board

E. AhearneUniversity College Dublin

M. Annoni

Polytechnic of Milan

D. Biermann

TU Dortmund University

M. Bigerelle

Polytechnic University Hauts-de-France

A. Brosius

TU Dresden

A. Caggiano

University of Naples Federico II

S. Castagne

KU Leuven

Y. Chen

University of Southern California

A. Clare

University of Nottingham

P. Coronado

Tecnológico de Monterrey

A. Elkaseer

Karlsruhe Institute of Technology Institute of Applied Informatics

P. Guo

Northwestern University

L. Hof

École de Technologie Supérieure

M. Hoffmann

RWTH Aachen University

M. Jun

Purdue University

Y. Kakinuma

Keio University

P. Koshy McMaster University

R. Morales-Menéndez

Tecnológico de Monterrey

A. Qattawi

The University of Toledo

C. Saldana

Georgia Institute of Technology

H. Siller

University of North Texas

M. Soshi

University of California Davis

J. Valentinčič

University of Ljubljana

X. Xu

The University of Auckland

J. Yagüe-Fabra

University of Zaragoza

Y. Yan

Harbin Institute of Technology

C. Yuan

Case Western Reserve University

F. Zanger

Karlsruhe Institute of Technology

F. Zhao

Purdue University

Journal of Manufacturing Systems



Editor-in-Chief
L. Wang
KTH Royal Institute of Technology

Associate Editors

O. Battaia

Graduate School of Aeronautics and Space Science

A. Diabat

New York University - Abu Dhabi Campus

M. Doolan

Australian National University

E. Frazzon

Federal University of Santa Catarina

M. Freitag

University of Bremen

J. Ko

Ajou University

B. Kulvatunyou NIST

S. Kumar

University of St. Thomas

M. Kurz

Clemson University

Y. Li

Nanjing University of Aeronautics and Astronautics

J. Liu

University of Arizona

K. Salonitis

Cranfield University

A. Syberfeldt

University of Skövde

X. Wang

KTH Royal Institute of Technology

D. Wu

University of Central Florida

S. Yang

Xi'an Jiaotong University

Editorial Board

S. Akpinar

Dokuz Eylül University

B. Babic

University of Belgrade

R. Babiceanu

Embry-Riddle Aeronautical University

T. Becker

University of Bremen

C. Chandra

University of Michigan Dearborn

Q. Chang

Stony Brook University

A. Giret

Polytechnic University of Valencia

W. Guo

Rutgers, The State University of New Jersey

J. Heger

Leuphana University of Lüneburg

W. Ji

AB Sandvik Coromant

S. Lee

University of Miami

A. Nassehi

University of Bristol

A. Ng

University of Skövde

J. Rickli

Wayne State University

D. Roy

Indian Institute of Management Ahmedabad . .

J. SagawaFederal University of Sao Carlos

M. Thompson

GE Additive

A. ValenteUniversity of Applied
Sciences and Arts of Southern

Switzerland **K. Wang**

Tsinghua University

L. Wells

Western Michigan University

T. Wuest

West Virginia University

H. Yang

Pennsylvania State University



Journal of Manufacturing Processes



Editor-in-Chief S. Kapoor University of Illinois at Urbana-Champaign

Associate Editors

M. Annoni Polytechnic of Milan

M. Banu University of Michigan

G. Cheng Purdue University

K. Chou University of Louisville

H. Chung Michigan State University

H. Ding The University of Iowa

J. Dong North Carolina State University

A. Elwany Texas A&M University College Station

H. Greenslet

P. Guo

Northwestern University

M. Jun Purdue University

A. Kumar National University of Singapore

J. Li Pennsylvania State University

Saint Louis University

A. Malik University of Texas at Dallas

C. Nath Hitachi Automotive Systems Americas Inc.

G. Ngaile North Carolina State University

S. Park

University of Calgary

J. Samuel

Rensselaer Polytechnic Institute

M. Strano Polytechnic of Milan

M. Sundaram University of Cincinnati

G. Tosello Technical University of Denmark

B. Wu **Purdue University**

F. Yang University of Kentucky

Y. Zhang University of Kentucky

SME JOURNALS RECOGNITIONS

SME would like to recognize the following individuals for their service, diligence and oversight in reviewing and editing the submissions for its three peer-reviewed journals.



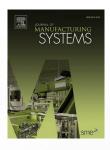
Editor

J. Li Penn State University

Reviewers

O. Lopez-Botello Tecnológico de Monterrey

Y. Yan Harbin Institute of Technology



Associate Editor

S. Yang Xi'an Jiaotong University

Reviewers

R Babiceanu Embry Riddle Aeronautical

P. Renna University of Basilicata



Associate Editor

P. Guo Northwestern University

Reviewers

S. James California State University

J. Kangazian Isfahan University of Technology

K. Ramkumar Vellore Institute of Technology





The Journal of Manufacturing Systems Best Paper Award is awarded annually to a JMS paper published within the past seven years that has received the highest number of citations, as measured in Scopus within the past five years.



Award Criteria

Qualification Period: One Best Paper is awarded each year to a JMS paper published in the past **seven** years.

Citation-Based: The impact of a paper is measured based on the number of citations in Scopus in the past **five** years. The Journal of Manufacturing Systems Best Paper goes to the paper with the highest number of citations.

Exclusion Rule: No paper shall receive this award more than once.

Award Type: Certificate

Announcement: In June of each calendar year at NAMRC, in person or by email.

Award Winner:

Awarded to the paper attracting the most citations during the period 2015-19.

"Cloud manufacturing: Strategic vision and state-of-the-art"

Published in Oct. 2013

Dazhong Wu, Matthew J. Greer, David W. Rosen and Dirk Schaefer Georgia Institute of Technology, Atlanta



The NAMRI | SME Board of Directors would like to acknowledge and extend its appreciation to:

- 2019-20 NAMRI | SME Scientific Committee for its dedication in maintaining the high standards of published papers
- The authors for sharing their work
- The sponsors for their support

NAMRC 48 Organizing Committee

Sam Anand, PhD; Jing Shi, PhD; and Murali Sundaram, PhD Department of Mechanical and Materials Engineering College of Engineering and Applied Science University of Cincinnati Cincinnati

NAMRC 48 Conference Organizing Sponsors











June 21–25, 2021 University of Cincinnati

sme.org/namrc

